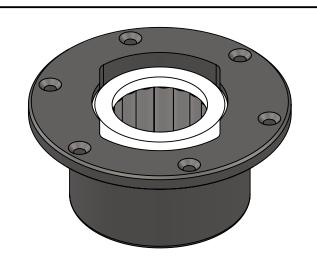
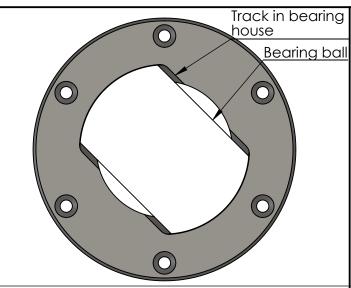
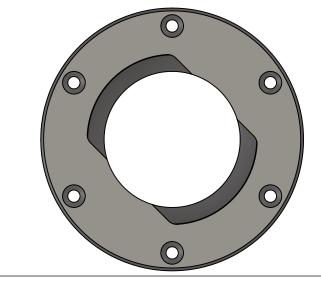
Manual for Jefa self-aligning roller bearing



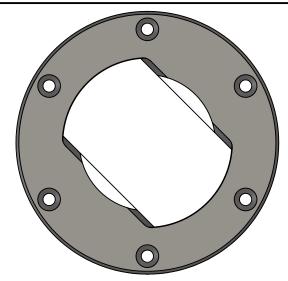
1. Dismount and remove the rudderstock and any other unit to have a clear area to change the bearing ball in your roller bearing.



2. Twist the bearing ball 90° to have a clear passage through the tracks on the bearing house.

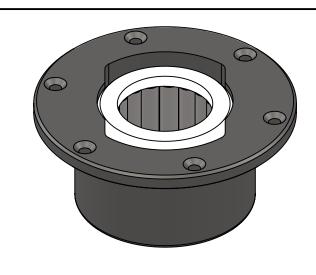


3. Pull the bearing ball straight out of the bearing house through the tracks, and clean the bearing house the bearing house.



4. Push the new bearing ball through the tracks of the bearing house.

NB: the bearing ball is pre-greased and no extra arease is necessary.



5. Twist the new bearing ball back to its original position.

Changing the bearing ball in your self-aligning bearing is now done, and you can mount the rudderstock and every other parts as needed.



Jefa Marine Nimbusvej 2 2670 Greve Denmark

Phone: +45 4515 5210 Fax: +45 4369 5208 Email: info@jefa.com

www.jefa.com